

**APPLICATION**

Amsco® Evolution™ – L Medium Steam Sterilizers are designed for use in laboratory and industrial applications. The sterilizer is available in prevacuum configuration.

- **Prevacuum** – The prevacuum sterilizer is equipped with prevacuum, gravity, liquid, leak test and daily air removal test cycles. It is designed for fast, efficient sterilization of porous, heat- and moisture-stable materials, sterilization of liquids and media in borosilicate glass containers with vented closures, and decontamination of laboratory supplies after laboratory procedures.



Typical only - some details may vary.

**The Selections Checked Below Apply To This Equipment**

**MODEL NUMBER/DOOR CONFIGURATION/SIZE**

- LV669-430**/Vertical Sliding Door/  
660 x 660 x 991 mm (26 x 26 x 39")
- LV6612-540**/Vertical Sliding Door/  
660 x 660 x 1245 mm (26 x 26 x 49")
- LV6615-675**/Vertical Sliding Door/  
660 x 660 x 1549 mm (26 x 26 x 61")
- LVH699-671**/Hinged Door/  
660 x 953 x 1067 mm (26 x 37-1/2 x 42")
- LVH6912-864**/Hinged Door/  
660 x 953 x 1372 mm (26 x 37-1/2 x 54")
- LVH6915-1053**/Hinged Door/  
660 x 953 x 1676 mm (26 x 37-1/2 x 66")
- LVS699-671**/Horizontal Sliding Door/  
660 x 953 x 1067 mm (26 x 37-1/2 x 42")
- LVS6912-864**/Horizontal Sliding Door/  
660 x 953 x 1372 mm (26 x 37-1/2 x 54")
- LVS6915-1053**/Horizontal Sliding Door/  
660 x 953 x 1676 mm (26 x 37-1/2 x 66")

**STEAM SOURCE**

- Building Steam
- Electric Steam
  - 208 Volts
  - 240 Volts
  - 480 Volts

- Integral Indirect Stainless-Steel Clean Steam Generator (SD589)
- 72 kW Electric Carbon-Steel Steam Generator
- 72 kW Electric Stainless-Steel Steam Generator
  - 208 Volts
  - 240 Volts
  - 480 Volts

**STERILIZER ELECTRIC SERVICE**

- 208-240 VAC, 50/60 Hz, 3-Phase, 12Amp/Phase, 4 wire
- 480 VAC, 50/60 Hz, 3-Phase with neutral, 6Amp/Phase, 5 wire

**DOOR CONFIGURATIONS (660 X 660 MM STERILIZERS, ONLY) VERTICAL SLIDING**

- Single Door
- Double Door

**HORIZONTAL-SLIDING DOOR CONFIGURATIONS (660 X 953 MM STERILIZERS, ONLY)**

- Single-Door** Left-Hand (A)
- Double-Door** Left-Hand/Right-Hand (C)

*Note: Operating end slide direction listed first, Non-operating end slide direction listed second. (Direction of door movement is right-hand to left-hand, as viewed from the sterilizer's operating end.)*

**SINGLE-DOOR MOUNTING**

- Cabinet Enclosed/Freestanding
- Recessed

**DOUBLE-DOOR MOUNTING**

- Recessed through One Wall
- Recessed through Two Walls

**ACCESSORIES**

- Loading Car
- Transfer Carriage
- Chamber Track Assembly for:
  - Single Door
  - Double Door
- Loading Car, Transfer Carriage, and Track Assembly for:
  - Single Door
  - Double Door
- Stationary Docking Platform for Loading Car
  - One (for Single Door)
  - Two (for Double Door)
- Chamber Rack and Shelf (LV669, LV699 and LV6912 Units, Only)
- Air Compressor, Portable, 115 Vac

**OPTIONS**

- Liquid Air Cool Cycle
- Effluent Decontamination Cycle
- Clean Steam Piping
- Integral Indirect Stainless-Steel Clean Steam Generator
- RTD Load Probes
- Bio-Seal (Double Door Units Only)
- Air-Differential Seal (Double Door Units Only)
- Back Cabinet Panel
- Air Detector
- Seismic Tie-Down Kit
- Backflow Preventer
- Air-Tank Back-Up System
- Right Hand Piping
- Dry Contacts

**REMOTE MONITORING**

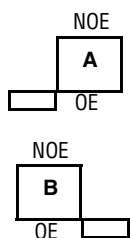
- ProConnect™ Response Center (Remote Monitoring, Priority Technical Support, Customer Care Center Access, Equipment Performance Reports)

Item \_\_\_\_\_  
Location(s) \_\_\_\_\_

**HINGED DOOR CONFIGURATIONS (660 X 953 MM STERILIZERS, ONLY)**

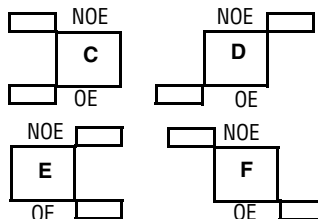
**Single-Door**

- Left-Hand (A)
- Right-Hand (B)



**Double-Door**

- Left-Hand/Right-Hand (C)
- Left-Hand/Left-Hand (D)
- Right-Hand/Left-Hand (E)
- Right-Hand/Right-Hand (F)



Model Number	Internal Dimensions		Door Configuration	Cubic Inches	Cubic Feet	Liters
	Millimeters	Inches				
LV669-430	660 x 660 x 991 mm	26 x 26 x 39"	Vertical Slide	26, 364	15.2	430
LV6612-540	660 x 660 x 1245 mm	26 x 26 x 49"	Vertical Slide	33, 124	19.1	540
LV6615-675	660 x 660 x 1549 mm	26 x 26 x 61"	Vertical Slide	41, 236	23.8	675
LVH699-671	660 x 953 x 1067 mm	26 x 37-1/2 x 42"	Hinged	40,950	23.7	671
LVH6912-864	660 x 953 x 1372 mm	26 x 37-1/2 x 54"	Hinged	52, 650	30.5	864
LVH6915-1053	660 x 953 x 1676 mm	26 x 37-1/2 x 66"	Hinged	64, 350	37.2	1053
LVS699-671	660 x 953 x 1067 mm	26 x 37-1/2 x 42"	Horizontal Slide	40,950	23.7	671
LVS6912-864	660 x 953 x 1372 mm	26 x 37-1/2 x 54"	Horizontal Slide	52, 650	30.5	864
LVS6915-1053	660 x 953 x 1676 mm	26 x 37-1/2 x 66"	Horizontal Slide	64, 350	37.2	1053

## DESCRIPTION

Amsco Evolution – L Steam Sterilizers are equipped with the latest features in both state-of-the-art technology and ease of use.

### Primary Product Features – Interior Chamber Dimensions

660 x 660 x 991 mm  
(26 x 26 x 39") – 430 L capacity  
660 x 660 x 1245 mm  
(26 x 26 x 49") – 540 L capacity  
660 x 660 x 1549 mm  
(26 x 26 x 61") – 675 L capacity

660 x 953 x 1067 mm  
(26 x 37-1/2 x 42") – 671 L capacity  
660 x 953 x 1372 mm  
(26 x 37-1/2 x 54") – 864 L capacity  
660 x 953 x 1676 mm  
(26 x 37-1/2 x 66") – 1053 L capacity

- **Horizontal-sliding power door or Easy-opening hinged door** for 660 x 953 mm (26 x 37-1/2") or **vertical-sliding power door** 660 x 660 mm (26 x 26") with quiet, motor-driven cable and pulley mechanism. Door movement is controlled from control panel push buttons.
  - » For 660 x 660 mm (26 x 26") sterilizers, power door travels vertically down to open and up to close.
  - » For 660 x 953 mm (26 x 37-1/2") sterilizers, power door travels horizontally right to left to open.
- 660 x 953 mm (26 x 37-1/2") sterilizers, also available with manually-operated hinged door.
- All plumbing components are mounted to a free-standing, modular rack (skid). The skid connects to the core sterilizer assembly during installation.

**Allen-Bradley MicroLogix™ control system** with enhanced functionality and user-friendly A-B PanelView Plus™ 600 interface screen.<sup>1</sup>

- Touch-sensitive screen with 18-bit color graphic display

- The display features 320 x 240 resolution color-active matrix (TFT)
- Display is designed with emphasis on human factors and user recognizable symbols
- Compact Flash (CF-Card) memory card slot on operator panel for memory backup/restore
- Help screens for control operation
- Service reprogrammable flash ROM memory
- Program is stored in flash memory for permanent storage
- Cycle parameters and calibrations are stored in flash memory for permanent storage

## STANDARDS

Each sterilizer meets applicable requirements of the following listings and standards, and carries the appropriate symbols:

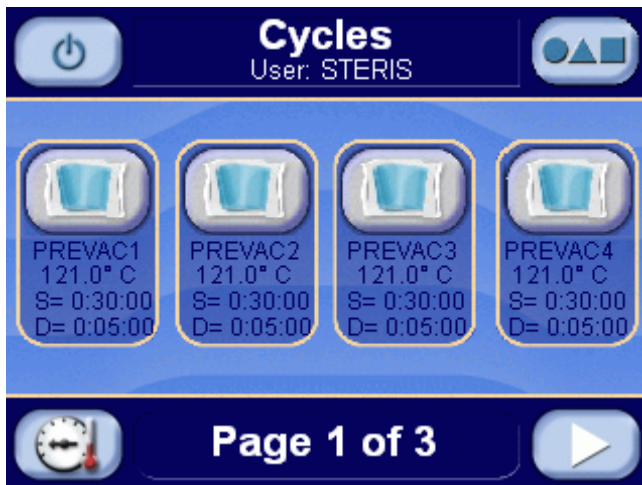
- **UL 61010-1**
- **EN 61010-1**
- **CSA C22.2, No. 61010-1 and 61010-2-040**
- **Pressure Equipment Directive (PED) 97/23/EC.**
- **ASME Code, Section VIII, Division 1 for unfired pressure vessels.** The pressure vessel is so stamped; ASME Form U-1 is furnished. Shell and door are constructed to withstand working pressure of 3.1 bar (45 psig).
- **EMC Directive: 2004/108/EC, 93/68/EEC, 92/31/EEC, 89/336/EEC.**
- **Low Voltage Directive: 2006/95/EC, 93/68/EEC, 72/23/EEC.**
- **Machinery Directive (MD): 2006/42/EC, 98/37/EEC, 93/68/EEC, 91/368/EEC, 89/392/EEC.**

## FEATURES

**660 x 953 mm (26 x 37-1/2") Chamber Cross-section** or **660 x 660 mm (26 x 26") Chamber Cross-section** sized to allow for efficient, high-volume processing of hard goods and liquid loads.

**Vertical-sliding power doors** and **horizontal-sliding power doors** are controlled from control panel push buttons. Doors slide open, propelled by a cable and pulley driven by an electric motor. Double door configurations are supplied with controls at both ends of the sterilizer to help prevent the possibility of cross-contamination.

<sup>1</sup> Allen-Bradley MicroLogix™ and Allen-Bradley PanelView Plus™ are trademarks of Rockwell Automation, Inc.



Ready State Screen – Prevac Cycles

**Fast-operating, low-effort manually-operated door lock mechanism** (hinged-door models) allows the door to be locked or unlocked, using a single 30° handle motion.

**Software calibration** is performed in the Service Mode, accessible through the touch screen displays, and accomplished using external or internal temperature and pressure sources. Control system provides printed record of all calibration data for verification to current readings..

**RS-232 interface port** is provided for downloading cycle information to Customer-furnished data acquisition system.

**Pneumatic valves** are fitted in piping for steam, water and exhaust control.

**Copper/Brass piping** is used on all chamber steam supply piping and is joined by traditional plumbing fittings. Principle piping components and the primary control assembly are mounted to a **separate, modular support rack** (plumbing skid). The plumbing skid connects during installation to core chamber and frame assembly, allowing for increased access for service and maintenance procedures when necessary. Optional stainless-steel piping is available.

**0.2 Micron Bacterial Retentive Filter** provides sterile air during airbreak at end of cycle.

**Visible Pressure Gauges** show chamber and jacket pressure on control panel.

**ProConnect™ Response Center** - Minimize response time and minimize unscheduled downtime on your equipment. Secure, internet-based, 24/7 remote monitoring enables both Predictive Maintenance as well as instant alerts to STERIS when there is an equipment alarm. Also included are priority technical support, online parts ordering, equipment performance dashboards, and scheduling service at [eservice.steris.com](http://eservice.steris.com).

## UTILITIES CONSERVATION FEATURES

**Resistive Thermal Detectors (RTD)** are installed for precise sterilizer temperature control and conservation of utilities. The dual element chamber drain line RTD senses and controls temperature variations within the sterilizer chamber. A jacket RTD provides temperature control within the jacket space. These RTD signals, converted into electrical impulses, provide accurate control inputs and readouts throughout the entire cycle.

**Electronic water saving control** includes an RTD to minimize the amount of water used in condensing the exhausted chamber steam and condensate.

**Automatic utilities start-up/shutdown** permits utilities conservation. Shutdown may be programmed to activate at the end of any designated cycle or time of day. When activated, the control system automatically shuts off all utility valves, conserving steam and water usage. Sterilizer utilities can be restarted either by programmed time or manual operation. A different shutdown and restart time can be programmed for each day.

**Insulation sleeve** is fitted around exterior of the sterilizer vessel to conserve heat and limit heat loss to the surrounding environment. The sleeve is sealed and held in place by hook-and-loop closures. Insulation is asbestos-free and chloride-free, silicone impregnated, oil- and water-resistant fiberglass.

**Two-stage vacuum pump** is supplied on all units to effectively pull chamber to specified vacuum levels, reduce cycle time by shortening conditioning and exhaust times; as well as reduce water consumption

## CYCLE DESCRIPTION

Twenty (20) cycles are available as a standard feature. Sterilizer is factory-programmed with the following applicable sterilizing cycles:

- **Gravity Cycle**, for the sterilization of heat- and moisture-stable goods at 100 to 141°C (212 to 285°F), and decontamination of bagged non-biohazardous laboratory wastes. Gravity cycle utilizes the gravity air-displacement principle.
- **Liquid Cycle**, for the sterilization of liquids and media in vented borosilicate glass or metal containers at 100 to 141°C (212 to 285°F). Liquid cycle utilizes the optimal solution cooling feature, during exhaust (cooling) phase, to control the exhaust rate.
- **Prevacuum Cycle** for efficient, high-volume sterilization of porous, heat- and moisture-stable materials at 100 to 141°C (212 to 285°F). Prevacuum cycle utilizes a mechanical air-evacuation system.
- **Leak Test Cycle** for verification of door seal and piping system integrity. Cycle parameters are pre-programmed and fixed. The acceptable maximum leak rate is 1.0 mm Hg/minute over a 10-minute period following a fixed stabilization time.
- **Daily Air Removal Test (DART) Cycle** for verification of effective removal of residual air in the chamber and load during testing. Test cycle determines if even and rapid steam penetration into test load has occurred. Cycle parameters are preprogrammed and fixed.
- **Bowie-Dick Test** is available for 121°C (250°F) prevacuum cycles.

## Optional Cycles

- **Liquid Air Cool Cycle** provides water to the jacket, and air pressure to the chamber to improve exhaust time for liquid loads, and to reduce boil over.
- **Effluent Decontamination Cycle** is used for the processing of contaminated biohazardous laboratory waste (BL-3 and BL-4). The condensate produced during the processing cycle is decontaminated before discharge to the floor drain.

The steam is admitted through the bottom of the sterilizer chamber, and the chamber is exhausted out the top side of the vessel. During the purge and vacuum pulses, all purge and exhaust gases are vented through a 0.2 micron bacterial retentive filter. The filter housing is steam jacketed to prevent wetting of the filter membrane. Available with fast exhaust or optimal solution cooling (slow exhaust) exhaust types. User is responsible for development of process parameters. Control display screen provides number of hours of filter use.

## CONTROL SYSTEM

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### Design Features

The Allen-Bradley MicroLogix™ 1200 PLC<sup>1</sup> monitors and controls all sterilizer operations and functions. The control system is factory-programmed with standard sterilizing cycles. Each cycle is adjustable to meet specific processing requirements. All control configuring is performed through the touch screen displays.

Cycle values and operating features may be adjusted and verified prior to cycle operation. Once cycle is started, cycles and cycle values cannot be changed until cycle is complete. On completion of cycle, timers reset to the previously selected values, eliminating the need to reset values between repeated cycles. If chamber temperature drops below the under temperature setting during the exposure phase, the timer can be set to stop and automatically reset or resume once normal operating temperature is reached.

Critical control system components are housed within a sealed compartment to protect the components from moisture and heat generated during the sterilization process.

**Operator interface control panel**, consisting of a touch screen and impact printer, is located on the operating (load or non-sterile) end of the sterilizer. If sterilizer is equipped with double doors, an additional touch screen is provided on the sterilizer's non-operating (unload or sterile) end.

- **Touch-Sensitive Screen** features a color active matrix (TFT) 18-bit graphics display. All sterilizer functions, including cycle initiation and cycle configuration, are operated by pressing the touch-sensitive areas on the display, referred to as buttons. Display indicates appropriate control buttons, operator prompts and status messages necessary to assist in sterilizer operation. All displayed messages are complete phrases with no codes to be cross-referenced. Display also indicates any abnormal conditions that may exist either in or out of a cycle.

- **Ink-On-Paper Impact Printer**, located below touch screen, provides an easy-to-read printed record of all pertinent cycle data on 2-1/4" wide paper, 40 column format. Data is automatically printed at the beginning and end of each cycle and at transition points during the cycle. A duplicate print can be obtained of the last cycle run.

Printer take-up spool stores an entire roll of paper, providing cycle records which can be saved for future reference. Three paper tape rolls are furnished with each unit.

**Non-operating end (NOE) control panel** (equipped on double-door sterilizers only) includes a touch-sensitive screen similar to the operating end screen. Preprogrammed cycles

can be started from the NOE control panel. Display concurrently shows the same information as the operating end screen display.

**Cycle configuration** is performed by accessing the **change values** menu through the operating end touch screen. In addition to adjustment of cycle values, the following operating parameters can also be changed through the change values menu:

- **Time Display and Printout Units** in standard AM/PM or 24-hour military (MIL) time.
- **Selectable Cycle Name** permits user to name each cycle with any combination of letters, numbers, blank spaces, and underscores, up to eight characters long.
- **Print Interval** permits adjustment of the time period between cycle-status printouts generated during the sterilize phase.
- **Security access code** is required to enter the operating mode (running cycles), supervisor mode (changing values) and service mode. Operating the sterilizer or accessing change values menu causes display to request the entry of an access code. If access code is not properly entered, display returns to the standby screen, denying user access to the sterilizer or programming. Access to the sterilizer can be limited to 12 operators, each with a different access code.
- **Buzzer** pulses on and off during alarm conditions. Buzzer pulses at a different rate for one minute at cycle completion.
- **Temperature Display and Printout Units** in Celsius (°C) or Fahrenheit (°F). Temperature is set, displayed, controlled and printed to the nearest 0.1°. Recalibration is not required when changing temperature units from °C to °F and vice versa.
- **Pressure/Vacuum Display and Printout Units** in psig/In/Hg, Bar. Recalibration is not required when changing pressure units.
- **Compact flash port** is provided for downloading cycle information to a Customer-furnished spreadsheet file. Approximately eight (one hour) cycles can be stored on the flash card before the card has to be downloaded to PC.

**Flash memory** permanently backs up all cycle memory. If a power failure occurs during a cycle, proper cycle completion occurs once power is restored. When power is lost, the cycle is held in phase until power is restored, exceeding the minimum government specification of one minute. Once power returns, the event is recorded on the printout and the cycle automatically resumes or restarts, depending on what phase the cycle was in at the time of power loss. If necessary, the operator can manually abort the cycle.

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1. Allen-Bradley MicroLogix™ is a trademark of Rockwell Automation, Inc.

## SAFETY FEATURES

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**Emergency stop button** for power door sterilizers is located on the front panel, below the sterilizer control touch pad. When pressed, immediately shuts off all outputs on the sterilizer. A key is used to reset the switch. This is an option for power-door equipped sterilizers only.

**Control lockout switch** equipped on chamber door(s), senses when door seal is energized and tight against the door. Control prevents cycle from starting until the limit switch signal is received. If control loses appropriate signal during cycle, alarm activates, cycle aborts and chamber safely vents with a controlled exhaust.

**Chamber float switch** activates alarm, aborts cycle and safely vents chamber with a controlled exhaust if excessive condensate is detected in the vessel chamber.

**Pressure relief valve** limits the amount of pressure buildup so that the rated pressure in the vessel is not exceeded.

**Power door safety feature** causes door drive to slip if the sliding door encounters an obstruction during its movement.

## CONSTRUCTION

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### Shell Assembly

Two fabricated Type 316L stainless-steel shells, welded one within the other, form the sterilizer vessel. A stainless-steel end frame(s) is welded to door end. On single door units, back of chamber is fitted with welded, stainless-steel dished head.

Sterilizer vessel is ASME and PED rated at 3.1 bar (45 psig) and insulated. Vessel includes one 1"-NPT chamber port for Customer use.

Steam-supply opening inside the chamber is shielded by a stainless-steel baffle.

### Chamber Door(s)

Door is constructed of 316L stainless steel.

During cycle operation, door is sealed by a steam-activated door seal. Door seal is constructed of a special long-life rubber compound. When sterilize cycle is complete, the seal retracts under vacuum into a machined groove in the sterilizer's end frame.

During the "complete" phase of the cycle and out of cycle, the door(s) are sealed using compressed air (double door only).

A proximity switch is used by the control to determine if door is closed. An additional seal pressure switch prevents inadvertent cycle initiation if door is not sealed.

The door assembly on hinged door units is equipped with a locking mechanism that ensures the door cannot be opened as long as the seal is intact and energized and more than 0.14 bar (2 psig) pressure is in the chamber.

The sterilizer door is fitted with a stainless-steel panel that insulates the operator from the chamber end frame, reducing the chance of accidental contact with a hot metal surface.

Door interlocks on double door sterilizers can be programmed to prevent inadvertent opening of door(s). Access code is required to override door interlocks.

### Chamber Drain System

Drain system is designed to prevent pollutants from entering into the water-supply system and sterilizer.

The automatic condensing system, consisting of a heat exchanger, converts chamber steam to condensate and disposes condensate to waste. Cooling water flow is regulated by the waste line RTD to minimize water usage. Water supply shutoff valve is located in the recessed area of the unit.

### Vacuum System

A two-stage vacuum pump reduces chamber pressure during prevacuum and post-drying phases. Air is drawn from the chamber through the vacuum system. Following the dry phase, chamber vacuum is relieved to atmospheric pressure by admitting air through a bacteria-retentive filter.

### Steam Source

Sterilizers are piped, valved and provided with a trap to receive building-supplied steam delivered at 3.5 to 5.6 bar (50 to 80 psig) dynamic. Standard steam piping is constructed of copper-brass and stainless steel; and includes a shutoff valve, strainer and a pressure regulator. An optional, stand-alone electric steam generator is also available.

Steam feeds from the jacket to the chamber. A check valve is added between the jacket and chamber on sterilizers with decontamination cycle option.

### Piping

All piping is located on a modular plumbing rack (skid). Plumbing skid can be located on either side of the sterilizer.

## MOUNTING ARRANGEMENT

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Sterilizers are arranged for either freestanding or recessed installation, as specified. Each sterilizer is height-adjustable. Sterilizer subframe is equipped with a synthetic rubber gasket to ensure tight fit between the panels on freestanding units or between the front cabinet panel and wall partition on recessed units.

On freestanding units, stainless-steel side panels and a louvered top panel enclose the sterilizer body and piping.

## ACCESSORIES

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**Material Handling Accessories** include stainless-steel chamber tracks and stainless-steel loading cars with painted-steel carriages. Stainless-steel chamber rack and shelf are available for model LV669, LV699 and LV6912 sterilizers, only. See separate product literature for details.

**Air Compressor, Portable, 115 Vac.** This accessory is intended for pneumatic valves on sterilizers when an air utility is not provided by the facility. It may also be used for back-up pressure source for the door seal in bioseal applications.

This is a portable 1.5 Gallon compressor tank that delivers 59.5 LPM @ 345 KPa (1.7 CFM @ 100 PSI). Refer to STERIS drawing no. 755718-038 for complete specifications.

## OPTIONS

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**Clean steam piping** delivers steam generated from Customer purified water source to the chamber and its contents. All steam-to-chamber piping components are stainless steel, sanitary type fittings.

**Integral indirect stainless-steel clean steam generator** automatically produces clean steam using Customer-supplied steam and purified water. Generator is integrally connected to the clean steam-to-chamber piping system. Steam pressure at the sterilizer must be 75 psig minimum.

**Integral 72 kW carbon-steel electric steam generator** is typically fed by a potable water source with hardness not to exceed 171 mg/L. The generator is available for both single and double door sterilizers.

**Auto Flush for integrally Mounted Steam Generator** provides automatic flush of steam generator upon shut down of sterilizer. (Not required for SS generators.)

*NOTE: Additional width is required if generator is selected.*

**Integral 72 kW electric stainless-steel steam generator** is electrically powered, automatically filled with water and operates whenever the sterilizer power is on. Generator is integrally connected to the clean steam-to-chamber piping system.

*NOTE: Additional width is required if generator is selected.*

**RTD load probes and F<sub>0</sub> sterilization** automatically senses the load temperature during cycle operation. A single thermal load probe is sealed through the sterilizer vessel and manually placed in the product container, or in a load simulator within the chamber prior to cycle operation.

In conjunction with the load probe option, individual cycles can be set to start exposure phase according to chamber drain temperature or according to load temperature. Also, F<sub>0</sub> set points are available for each cycle, allowing for exposure phase termination based on the calculated F<sub>0</sub> value.

**Bio-seal (double door units only)** is a 1/4" steel plate which is welded to the chamber and a 1/4" thick silicone gasket that extends between the plate and a carbon steel wall frame which is welded to wall imbeds. The bioseal is provided on the non-operating end of the sterilizer, prevents passage of airborne microorganisms from the space between the vessel body and the structural wall opening. Steam is the primary source of pressure behind the door seal. All sterilizers with bioseals have air back-up to maintain seal pressure when out of cycle or if the steam source is not available.

**Air-differential seal (double door units only)** is provided on the non-operating end of sterilizer, prevents passage of airborne particulate matter and debris from non-sterile area to the sterile area. Partitions are sealed to chamber with silicone sealant.

**Back cabinet panel** is provided on single door, freestanding units where the unit is accessible on all sides.

**Air detector** (integral factory piping option) is used to determine whether any air or non-condensable gas present in the chamber is sufficient to impair the sterilizing process.

**Seismic tie-down kit** conforms to Title 24 of 2007 California Building Code.

**Backflow preventer** is installed on the sterilizer piping to prevent the unwanted reverse flow of water (or other substances) into the potable water supply.

**Air-tank back-up system.** This option has been designed specifically for high level containment steam sterilizer applications which require that chamber doors remain sealed even when utilities are lost.

The integrity of the seals are tested prior to initiation of the cycle. A compressed air tank provides air pressure to door seals for at least 8 hours if normal steam pressure falls below minimum supply pressure of 3.1 bar (45 psig). Should steam or electrical power be lost, cycle aborts and chamber exhausts safely to atmospheric pressure. On loss of compressed air, chamber

remains sealed and air tank provides backup pressure. Cycle aborts on return of compressed air through the normal supply line or through a supplemental service connection.

A detailed failure modes and effect analysis has been conducted for the air tank back up system.

This option is available through Special Sales Quote (SSQ) only.

**Right Hand Piping.** Piping skid is located on right side of sterilizer. Added length flexible hoses complete the connection.

**Dry Contacts** control relays when sterilizer is On/Off and door is Open/Closed or an alarm is occurring.

This option is available through SSQ only.

## PREVENTIVE MAINTENANCE

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A global network of skilled service specialists can provide periodic inspections and adjustments to help assure low-cost peak performance. STERIS representatives can provide information regarding annual maintenance agreements.

## NOTES

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1. Customer is responsible for backflow protection, if required.
2. Pipe sizes shown indicate terminal outlets only. Building service lines, provided by others, must supply the specified pressures and flow rates.
3. Disconnect switches (with OFF position lockout only; switches not supplied by STERIS) should be installed in electric supply lines near the equipment.
4. Access to the recessing area from the control end of the sterilizer is recommended.
5. Clearances shown are minimal for installing and servicing the equipment.
6. Depending on the loading equipment used, additional clearance is required:
  - If shelves are used, length of sterilizer plus 610 mm (24") at each door (1067 mm [42"] and 991 mm [39"] sterilizers, only).
  - If loading car and carriage will be used. See appropriate equipment drawing for proper loading car clearance.
7. Floor drain should be provided within confines of sterilizer framework.

**CUSTOMER IS RESPONSIBLE FOR COMPLIANCE WITH APPLICABLE LOCAL AND NATIONAL CODES AND REGULATIONS.**

## ENGINEERING DATA / UTILITY REQUIREMENTS

Drain:	2" ODT drain terminal (Floor drain capacity must handle peak water consumption)		
Electric:	Control and Vacuum Pump: 208-240 Volt, 3-phase, 50/60 Hz, 12 Amps/phase. 16A circuit breaker recommended. 480 Volt, 3-phase with neutral, 50/60 Hz, 6 Amps/phase. 8A circuit breaker recommended.		
House Steam	Pressure: 50 to 80 psig (3.45 to 5.52 bar), dynamic, condensate free, and 97 to 100% vapor quality. For clean steam applications, steam must be made from water free of sulfites, hydrazine, anti-scaling compounds and corrosion control chemicals.		
	Size: 1" NPT		
Consumption:			
<u>660 x 660 mm (26 x 26")</u>	991 mm (39") • Average: 19 kg/cycle (42 lb/cycle)	1245 mm (49") • Average: 24 kg/cycle (52 lb/cycle) • Peak: 141 kg/hr (310 PPH)	1549 mm (61") • Average: 30 kg/cycle (65 lb/cycle)
<u>660 x 953 mm (26 x 37-1/2")</u>	1067 mm (42") • Average: 37 kg/cycle (82 lb/cycle)	1372 mm (54") • Average: 37 kg/cycle (82 lb/cycle) • Peak: 141 kg/hr (310 PPH)	1676 mm (66") • Average: 45 kg/cycle (100 lb/cycle)
Feed Water	Pressure: 1.38 to 3.45 bar (20 to 50 psig), dynamic. Temperature: 15°C (59°F), maximum. For clean steam applications, feedwater supply <b>must</b> be deionized, distilled or reverse osmosis water with a minimum resistivity of 1 megOhm/cm.		
Consumption	Size: 3/4" NPT		
<u>660 x 660 mm (26 x 26")</u>	Peak: 49 lpm (13 gpm) / Average: 424 to 636 l/cycle (112 to 168 gal/cycle)		
<u>660 x 953 mm (26 x 37-1/2")</u>	Peak: 49 lpm (13 gpm) / Average: 621 to 946 l/cycle (164 to 250 gal/cycle)		
Compressed Air (CA)	1/4" NPT 5.52 to 6.89 bar (80-100 psig), oil free, dehumidified, 2 cfm		
Generator Electric:	208 Volt, 3-phase, 50/60 Hz, 203 Amps/phase. 330A circuit breaker recommended. 240 Volt, 3-phase, 50/60 Hz, 176 Amps/phase. 225A circuit breaker recommended. 480 Volt, 3-phase, 50/60 Hz, 89 Amps/phase. 125A circuit breaker recommended.		
Generator Hot Water	Temperature: 60°C (140°F), maximum. For clean steam applications, feedwater supply <b>must</b> be deionized, distilled or reverse osmosis water with a minimum resistivity of 1 megOhm/cm.		
Consumption	Size: 3/4" NPT		
<u>660 x 660 mm (26 x 26")</u>	Peak: 49 lpm (13 gpm) / Average: .1 to 19 l/cycle (1.7 to 5 gal/cycle)		
<u>660 x 953 mm (26 x 37-1/2")</u>	Peak: 49 lpm (13 gpm) / Average: .21 to 45 l/cycle (3.3 to 12 gal/cycle)		
Telecommunications Requirements for ProConnect™ Response Center	<ul style="list-style-type: none"> <li>• An active wired or wireless TCP/IP network, 10/100BaseT Ethernet connection at each piece of connected equipment, Internet access and an IP address on the facility network.</li> <li>• 5 GB of available hard drive space to run the service agent. Can be installed on: <ul style="list-style-type: none"> <li>• Dedicated PC running Windows XP with 2.8GHz processor, 512MB of RAM</li> <li>• Virtual Machine</li> <li>• Server</li> </ul> </li> <li>• Local STERIS login at the PC with a username of STERIS and the password should be ProConnect (STERIS Customer Number).</li> <li>• Ethernet cable to connect each piece of STERIS equipment and the dedicated PC to the facility network.</li> </ul>		

NOTE: Chamber length(s) indicated within brackets [ ] following Equipment Drawing Title.

<b>Refer to the Following Equipment Drawings for Installation Details</b>	
<b>Equipment Drawing Number</b>	<b>Equipment Drawing Title</b>
62941-091	General Notes – Applicable to Sterilizer Equipment Drawings
129390-151	26 x 26" Evolution Steam Ster. Double Sliding Door Recessed Two Walls Electric Heat with Steam Generator [1245 mm (49"), 1549 mm (61")]
129390-152	26 x 26" Evolution Steam Ster. Double Sliding Door Recessed Two Walls Steam Heat [1245 mm (49"), 1549 mm (61")]
129390-153	26 x 26" Evolution Steam Ster. Single Sliding Door Recessed One Wall Electric Heat with Steam Generator [1245 mm (49"), 1549 mm (61")]
129390-154	26 x 26" Evolution Steam Ster. Single Sliding Door Recessed One Wall Steam Heat [1245 mm (49"), 1549 mm (61")]
129390-155	26 x 26" Evolution Steam Ster. Single Sliding Door Cabinet Steam Heat [1245 mm (49"), 1549 mm (61")]
129390-156	26 x 26" Evolution Steam Ster. Single Sliding Door Cabinet Electric Heat with Steam Generator [1245 mm (49"), 1549 mm (61")]
129390-157	26 x 26" Evolution Steam Ster. Double Sliding Door Recessed One Wall Steam Heat [1245 mm (49"), 1549 mm (61")]
129390-158	26 x 26" Evolution Steam Ster. Double Sliding Door Recessed One Wall Electric Heat with Steam Generator [1245 mm (49"), 1549 mm (61")]
129390-168	26 x 26" Evolution Steam Ster. Double Sliding Door Recessed Two Walls Electric Heat with Steam Generator [991 mm (39")]
129390-169	26 x 26" Evolution Steam Ster. Double Sliding Door Recessed Two Walls Steam Heat [991 mm (39")]
129390-170	26 x 26" Evolution Steam Ster. Double Sliding Door Recessed One Wall Steam Heat [991 mm (39")]
129390-171	26 x 26" Evolution Steam Ster. Double Sliding Door Recessed One Wall Electric Heat with Steam Generator [991 mm (39")]
129390-159	26 x 37-1/2" Evolution Steam Ster. Double Sliding Door Recessed Two Walls Electric Heat with Steam Generator [1372 mm (54"), 1676 mm (66")]
129390-160	26 x 37-1/2" Evolution Steam Ster. Double Sliding Door Recessed Two Walls Steam Heat [1372 mm (54"), 1676 mm (66")]
129390-161	26 x 37-1/2" Evolution Steam Ster. Single Sliding Door Recessed One Wall Electric Heat with Steam Generator [1372 mm (54"), 1676 mm (66")]
129390-162	26 x 37-1/2" Evolution Steam Ster. Single Sliding Door Recessed One Wall Steam Heat [1372 mm (54"), 1676 mm (66")]
129390-163	26 x 37-1/2" Evolution Steam Ster. Single Sliding Door Cabinet Steam Heat [1372 mm (54"), 1676 mm (66")]
129390-164	26 x 37-1/2" Evolution Steam Ster. Single Sliding Door Cabinet Electric Heat with Steam Generator [1372 mm (54"), 1676 mm (66")]
129390-165	26 x 37-1/2" Evolution Steam Ster. Double Sliding Door Recessed One Wall Steam Heat [1372 mm (54"), 1676 mm (66")]
129390-166	26 x 37-1/2" Evolution Steam Ster. Double Sliding Door Recessed One Wall Electric Heat with Steam Generator [1372 mm (54"), 1676 mm (66")]
129390-172	26 x 37-1/2" Evolution Steam Ster. Double Sliding Door Recessed Two Walls Electric Heat with Steam Generator [1067 mm (42")]



**Refer to the Following Equipment Drawings for Installation Details (Continued)**

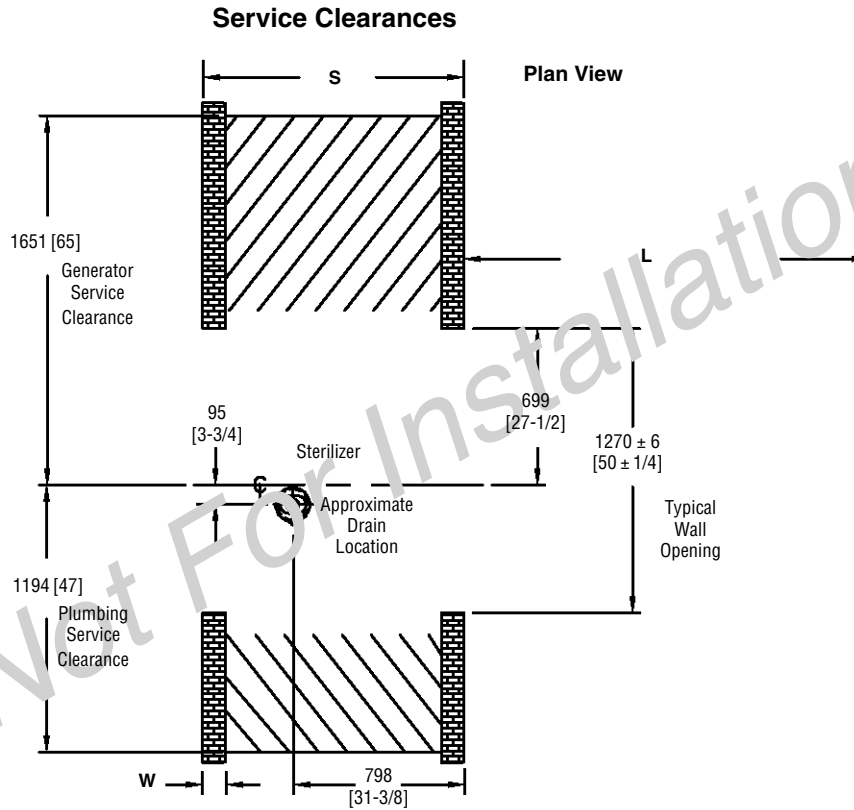
<b>Equipment Drawing Number</b>	<b>Equipment Drawing Title</b>
129390-173	26 x 37-1/2" Evolution Steam Ster. Double Sliding Door Recessed Two Walls Steam Heat [1067 mm (42")]
129390-174	26 x 37-1/2" Evolution Steam Ster. Double Sliding Door Recessed One Wall Steam Heat [1067 mm (42")]
129390-175	26 x 37-1/2" Evolution Steam Ster. Double Sliding Door Recessed One Wall Electric Heat with Steam Generator [1067 mm (42")]
129390-213	26 x 37-1/2" Evolution Steam Ster. Single Sliding Door Recessed One Wall Electric Heat with Steam Generator [1067 mm (42")]
129390-214	26 x 37-1/2" Evolution Steam Ster. Single Sliding Door Recessed One Wall Steam Heat [1067 mm (42")]
129390-215	26 x 37-1/2" Evolution Steam Ster. Single Sliding Door Cabinet Steam Heat [1067 mm (42")]
129390-216	26 x 37-1/2" Evolution Steam Ster. Single Sliding Door Cabinet Electric Heat with Steam Generator [1067 mm (42")]
129390-217	26 x 26" Evolution Steam Ster. Single Sliding Door Recessed One Wall Electric Heat with Steam Generator [991 mm (39")]
129390-218	26 x 26" Evolution Steam Ster. Single Sliding Door Recessed One Wall Steam Heat [991 mm (39")]
129390-219	26 x 26" Evolution Steam Ster. Single Sliding Door Cabinet Steam Heat [991 mm (39")]
129390-220	26 x 26" Evolution Steam Ster. Single Sliding Door Cabinet Electric Heat with Steam Generator [991 mm (39")]
129390-201	26 x 37-1/2" Evolution Steam Ster. Single (Hinge) Door Recessed One Wall Electric Heat with Steam Generator [1372 mm (54"), 1676 mm (66")]
129390-202	26 x 37-1/2" Evolution Steam Ster. Single (Hinge) Door Recessed One Wall Steam Heat [1372 mm (54"), 1676 mm (66")]
129390-203	26 x 37-1/2" Evolution Steam Ster. Single (Hinge) Door Cabinet Electric Heat with Steam Generator [1372 mm (54"), 1676 mm (66")]
129390-204	26 x 37-1/2" Evolution Steam Ster. Single (Hinge) Door Cabinet Steam Heat [1372 mm (54"), 1676 mm (66")]
129390-205	26 x 37-1/2" Evolution Steam Ster. Single (Hinge) Door Recessed Two Walls Electric Heat with Steam Generator [1372 mm (54"), 1676 mm (66")]
129390-206	26 x 37-1/2" Evolution Steam Ster. Double (Hinge) Door Cabinet Steam Heat [1372 mm (54"), 1676 mm (66")]
129390-207	26 x 37-1/2" Evolution Steam Ster. Double (Hinge) Door Recessed One Wall Electric Heat with Steam Generator [1372 mm (54"), 1676 mm (66")]
129290-208	26 x 37-1/2" Evolution Steam Ster. Double (Hinge) Door Recessed One Wall Steam Heat [1372 mm (54"), 1676 mm (66")]
129390-209	26 x 37-1/2" Evolution Steam Ster. Double (Hinge) Door Recessed Two Walls Electric Heat with Steam Generator [1067 mm (42")]
129390-210	26 x 37-1/2" Evolution Steam Ster. Double (Hinge) Door Recessed Two Walls Steam Heat [1067 mm (42")]
129390-211	26 x 37-1/2" Evolution Steam Ster. Double (Hinge) Door Recessed One Wall Electric Heat with Steam Generator [1067 mm (42")]
129390-212	26 x 37-1/2" Evolution Steam Ster. Double (Hinge) Door Recessed One Wall Steam Heat [1067 mm (42")]
129390-221	26 x 37-1/2" Evolution Steam Ster. Single (Hinge) Door Recessed One Wall Electric Heat with Steam Generator [1067 mm (42")]

**Refer to the Following Equipment Drawings for Installation Details (Continued)**

<b>Equipment Drawing Number</b>	<b>Equipment Drawing Title</b>
129390-222	26 x 37-1/2" Evolution Steam Ster. Single (Hinge) Door Recessed One Wall Steam Heat [1067 mm (42")]
129390-223	26 x 37-1/2" Evolution Steam Ster. Single (Hinge) Door Cabinet Electric Heat with Steam Generator [1067 mm (42")]
129390-224	26 x 37-1/2" Evolution Steam Ster. Single (Hinge) Door Cabinet Steam Heat [1067 mm (42")]

**Recessed, Two Walls – 660 x 660 x 991 mm (26 x 26 x 39")  
Double Sliding-Door Configuration  
Electric Heat with Steam Generator**

**Drawing not to scale.  
Dimensions are typical.  
Dimensions are mm and [in].**



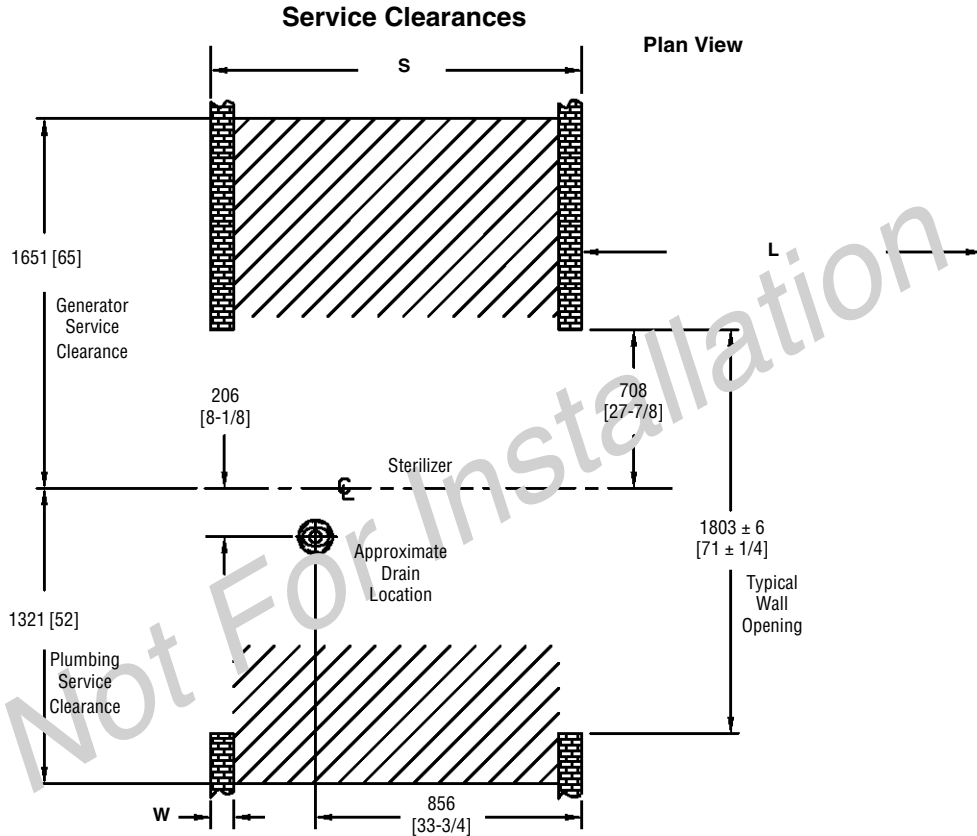
**660 x 660 mm (26 x 26") Sterilizer Service Clearance Values**

Chamber Length	S Service Clearance	L Loading Car Clearance	W Wall Thickness
991 mm (39")	1168 mm (46")	2362 mm (93")	102 mm (4") Max.
1245 mm (49")	1422 mm (56")	2616 mm (103")	102 - 203 mm (4 - 8")
1549 mm (61")	1727 mm (68")	2946 mm (116")	102 - 203 mm (4 - 8")

*\*Stainless Steel Units Only: Add 153 mm (6") to service clearance. This note applicable to free-standing, cabinet enclosed and recessed, one wall units only.*

**Recessed, Two Walls – 660 x 953 x 1372 mm (26 x 37.5 x 54")  
Double Sliding-Door Configuration  
Electric Heat with Steam Generator**

Drawing not to scale.  
Dimensions are typical.  
Dimensions are mm and [in].



NOTE: Loading car docking station is located and anchored on floor in front of sterilizer.

**660 x 953 mm (26 x 37.5") Sterilizer Service Clearance Values**

Chamber Length	S Service Clearance	L Loading Car Clearance	W Wall Thickness
1067 mm (42")	1353 mm (53-1/4")	2515 mm (99")	102 mm (4") Max.
1372 mm (54")	1657 mm (65-1/4")	2845 mm (112")	102 - 203 mm (4 - 8")
1676 mm (66")	1962 mm (77-1/4")	3124 mm (123")	102 - 203 mm (4 - 8")

*\*Stainless Steel Units Only: Add 153 mm (6") to service clearance. This note applicable to free-standing, cabinet enclosed and recessed, one wall units only.*

**For Further Information, contact:**



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